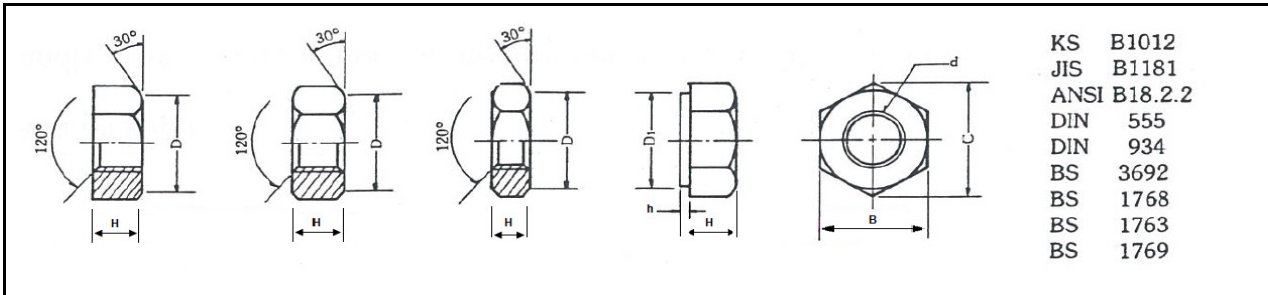


聯成五金(私人)有限公司

LIAN SENG HARDWARE PTE LTD
No.39 Gul Circle Singapore 629574

HEX NUTS



METRIC /KS B1012 JIS B1181

unit: mm

Nominal Size	H				H1				B			C	D	D1	Narrow Type B
	Basic dimension	Tolerance			Basic dimension	Tolerance			Basic dimension	Tolerance					
		Finished	Semi finished	Regu		Finished	Semi finished	Regu		Finished	Semi finished Regu				
M6	5	+0	+0		3.6				10		-0.6	11.5	9.8	9	
M7	5.5	-0.3	-0.48	±0.6	4.2	+0	+0		11	0	0	12.7	10.8	10	
M8	6.5	+0	+0		5	-0.3	-0.48	±0.6	13	-0.25	-0.7	15	12.5	11.7	12
M10	8	-0.36	-0.58	±0.8	6				17			19.6	16.5	15.8	14
M12	10				7				19			21.9	18	17.6	17
M14	11				8	+0	+0	±0.8	22	0	0	25.4	21	20.4	19
M16	13	+0	+0		10	+0.36	-0.58		24	-0.35	-0.8	27.7	23	22.3	22
M18	15	-0.43	-0.70	±0.9	11				27			31.2	26	25.6	24
M20	16				12				30			34.6	29	28.5	27
M22	18				13	+0	+0	±0.9	32			37	31	30.4	30
M24	19				14	-0.43	-0.7		36	0	0	41.6	34	34.2	32
M27	22	+0	+0		16				41	-0.4	-1	47.3	39		36
M30	24	-0.52	-0.84	±1	18				46			53.10	44		41
M33	26				20				50			57.7	48		46
M36	29				21	+0	+0	±1	55			63.50	53		50
M39	31				23	+0	+0	±1	60			69.30	57		55
M42	34				25	-0.52	-0.84		65	0	0	75	62		
M45	36	+0	+0		27				70	-0.45	-1.2	80.8	67		
M48	38	-0.62	-1.0	±1.2	29				75			86.5	72		
M52	42				31				80			92.4	77		
M56	45				34				85			98.1	82		
M60	48				36				90			104	87		
M64	51				38	+0	+0	±1.2	95			110	92		
M68	54				40	-0.62	-1.0		100	0	0	115	97		
M72 X 6	58				42				105	-0.55	-1.4	121	102		
M76 X 6	61	+0	+0		46				110			127	107		
M80 X 6	64	-0.74	-1.2	±1.5	48				115			133	112		
M85 X 6	68				50				120			139	116		
M90 X 6	72				54	+0	+0	±1.5	130	0	0	150	126		
M95 X 6	76				57	-0.74	-1.2		135	-0.65	-1.6	156	131		
M100 X 6	80				60				145			167	141		