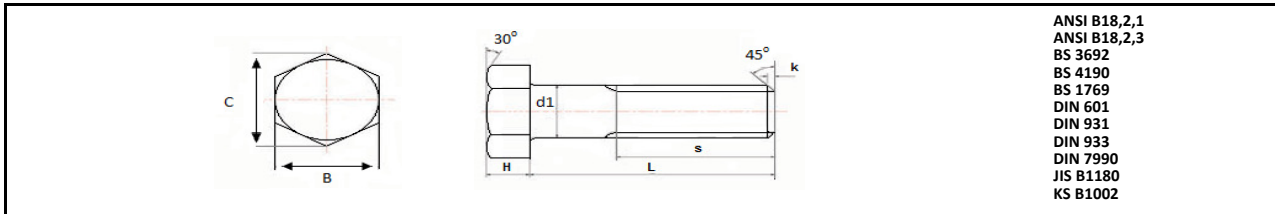


聯成五金(私人)有限公司

LIAN SENG HARDWARE PTE LTD
No.39 Gul Circle Singapore 629574

HEX BOLTS & HEAVY HEX BOLTS



METRIC / KS B1002 JIS B1180

unit: mm

Nominal Size	d1			Basic	H			Basic	B			C App	K App	S (THREAD)			
	Basic	Tolerance			Finish	Semi-Finish	Regular		Finish	Semi-Finish	Regular			L ≤ 125	125 < L ≤ 200	L > 200	
		Finish	Semi-Finish														Regular
M6	6	0	0	+0.6	4	±0.15	±0.25	±0.6	10	0	0	0	11.5	1	18		
M8	8	-0.1	0	-0.15	5.5				13	-0.2	-0.6	-0.6	15	1.2	22		
M10	10	-0.15	0	+0.7	7				17	-0.25	-0.7	-0.7	19.6	1.5	26		
M12	12		0	0.2	8				19				21.9	2	30	36	
(M14)	14	-0.25	0	+0.9	9		±0.3	±0.8	22	0	0	0	25.4	2	34	38	
M16	16		-0.25	-0.2	10				24	-0.35	-0.8	-0.8	27.7	2	38	44	
(M18)	18	0			12	±0.2			27				31.2	2.5	42	48	
M20	20	-0.2			13				30				34.6	2.5	46	52	
(M22)	22				14		±0.35	±0.9	32				37	2.5	50	56	
M24	24		0	+0.95	15				36				41.6	3	54	60	
(M27)	27		-0.35	-0.35	17				41	0	0	0	47.3	3	60	66	79
M30	30				19				46	-0.4	-1.0	-1.0	53.1	3.5	66	72	85
(M33)	33				21				50				57.7	3.5	72	78	91
M36	36				23				55				63.5	4	78	84	97
M39	39	0	0	+1.2	25	±0.25	±0.4	±1.0	60				69.3	4	84	90	103
M42	42	-0.25	-0.4	-0.4	26				65	0	0	0	75	4.5	90	96	109
M45	45				28				70	-0.45	-1.2	-1.2	80.8	4.5	96	102	115
M48	48				30				75				86.5	5	102	108	121
M52	52				33				80				92.4	5		116	129
M56	56				35				85				98.1	5.5		124	137
M60	60				38				90				104	5.5		132	145
M64	64	0	0	+1.2	40	±0.3	±0.5	±1.5	95				110	6		140	153
M68	68	-0.3	-0.45	-0.7	43				100	0	0	0	115	6		148	161
M72	72				45				105	-0.55	-1.4	-1.4	121	6		156	169
M76	76				48				110				127	6		164	177
M80	80				50				115				133	6		172	185